

Dry Offset for paper cups (low volumes)



- Not available to do full backgrounds.
- 3 colors available.
- If any color in the design is black, red, or blue from the SUPD -tortuga- logo, that color is exempt and can be added to the previous 3.
- It is important to consider the printing characteristics and the way the designs are received.



- Up to **6 colors**



- Delivery time from final art validation: approximately **25 days**



- Minimum order: *Between **20,000 and 15,000** units depending on the model.

Model	Quantities	Printing cost (price in Euros per thousand to be added to the cup price)	Cliché cost
6 oz	From 20.000 to 100.000	6 €	€170 fixed per SUPD - turtle- logo €60 per color (if different from the black, red, and blue of the SUPD -turtle- logo)
7 oz	From 20.000 to 85.000		
9 oz	From 20.000 to 85.000		
12 oz	From 15.000 to 40.000		

Flexography for paper cups (high volumes)



- It is printed on the paper before the cup is produced.
- It is possible to print the entire surface.
- We can store part of the order at no cost and bill according to delivery.



- Section 1: Up to **4 colors** | Section 2: Up to **6 colors**



- Delivery time from final art validation:
Tier 1: approximately **60 days** | Tier 2: approximately **25 days**



- Minimum order: 1 pallet (*Between **25,000 and 150,000** units depending on the model)

NO printing cost

Model	Quantity*		Clichés price
3 oz	Section 1	From 150.000 to 300.000	375 € / color
	Section 2	More than 300.000	300 € / color
4 oz	Section 1	From 100.000 to 215.000	375 € / color
	Section 2	More than 215.000	300 € / color
5,5 oz	Section 1	From 100.000 to 215.000	375 € / color
	Section 2	More than 215.000	300 € / color
6oz	Section 1	From 100.000 to 215.000	375 € / color
	Section 2	More than 215.000	300 € / color
7oz	Section 1	From 85.000 to 175.000	375 € / color
	Section 2	More than 175.000	300 € / color
9oz	Section 1	From 85.000 to 175.000	375 € / color
	Section 2	More than 175.000	300 € / color
12oz	Section 1	From 40.000 to 85.000	375 € / color
	Section 2	More than 85.000	300 € / color
20oz	Section 1	From 25.000 to 50.000	375 € / color
	Section 2	More than 50.000	300 € / color

*Approximate quantities adjusted to match full paper roll amounts. Please inquire.

Dry Offset for PP and PLA Cups (thermoformed)



- Printing is done on finished cups.
- The top part of the cups can be printed.
- High productivity.
- Up to **6 colors**
- Delivery time from final artwork approval: approx. **25 days**.
- Minimum order: **40 000 units**
- **Models:** PP 240, 280, 330, 450, 500 and 600. PLA 250, 330, 400 and 550.

Units	Printing cost	
From 40.000/ 75.000 to 200.000	9,5 €	**Prices in euros per thousand to be added to the cup's price
More than 200.000	8 €	**Prices in euros per thousand to be added to the cup's price
Cliché cost per color	80 €	

Dry Offset for PP cups (injected)



- It is printed in produced cup.
- The tops of the cups can be printed.
- High productivity.
- Up to **6 colors**
- Delivery time from validation of final artwork: **25 days** approx.
- Minimum order: 1 pallet (*Between units depending on model) **5.000 and 15.000**
- **Models:** 580 idler glass, 360 glass, 575 glass, Opticup 400 glass and Opticup 600 glass

Units	Printing cost	
From 5.000 / 15.000* to 30.000	25 €	**Prices in euros per thousand to be added to the cup's price
Más de 30.000	19 €	**Prices in euros per thousand to be added to the cup's price
Cliché cost per color	80 €	

Pad printing for PP and PS cups (injected)



- It is printed directly on the manufactured cup.
- It can be printed in any color.
- Surfaces are limited to each side of the cup
- Up to **2 colors**
- Delivery time from final art validation: approximately **60 days**.
- Minimum order: 1 pallet (*Between **5,000 and 15,000** units depending on the model)
- **Models:** Liquor cups, Fino, 210, 300, Tube, 450, 465, 600, and 1200. Wine glasses, monoblock and 2-piece. 1-liter mug.

Product	Printing price (*prices in euros per thousand to be added to the cup)			
	1 side x 1 color	1 side x 2 colors	2 side x 1 color	2 sides x 2 colors
Cups and Glasses	60 €	92 €	95 €	185 €
1-Liter Jug	135 €	203 €	270 €	338 €
Cliché cost	1 side - price per color		50 €	
	2 sides with the same design - price per color		96 €	
	2 sides with different designs - price per color		192 €	